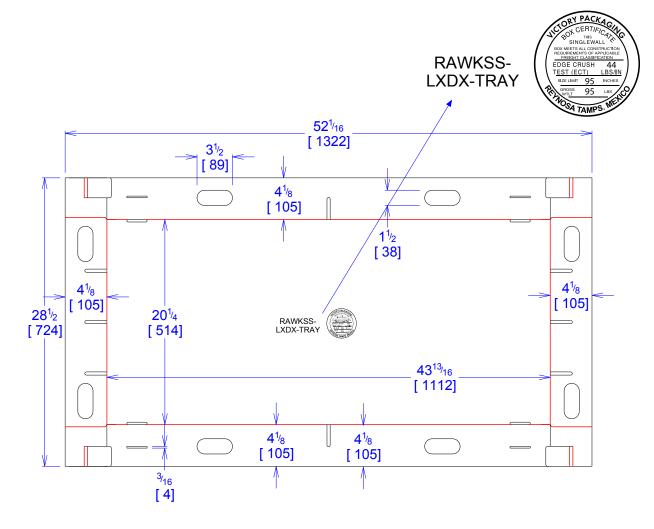
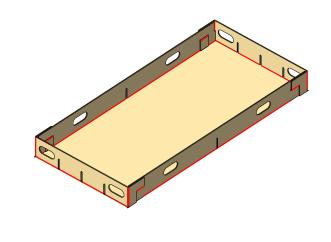


National Account Package Engineering engsupport@victorypackaging.com www.victorypackaging.com

CUSTOMER:	Key Safety Systems	ID:	44 x 20+3/8 x 4	ENGINEER:	Franco Gonzalez	DESIGN#:	D12827207	
ITEM:	DS tray 2 -80 pzs	BLANK SIZE:	28.498 x 52.044	SALES REP:	Luis Coo		D12021201	U
CUST PROD. #:		SQ FT:	10.3	JOINT:	Assembly	DR #:	Key Safety Systems	
STYLE:	TRAY	WASTE (%):	0	CORR DIRECTION:	Vertical	PRINT DATE:	09/22/2015	
MATERIAL:	44 ECT C Kraft	RULE TOTAL IN:	494.148	KIT: KEY SAFETY	SISTEMS-M151-01223-DS*	VIEW:	outside	
MATERIAL NOTES:				GENERAL NOTES:			_	







Print Status: ID and Cert Colors:

General Tolerances unless otherwise noted:									
Die Cut Corrugated Flat:	+/- 1/16	Pad/Block location:	+/- 1/8	Wood Block:	+/- 1/4	l			
Die Cut Corrugated Rotary:	+/- 3/16	Pad/Sheet:	+/- 1/8	Foam Block:	+/- 3/16	ľ			

Specification Release Approved for Production: