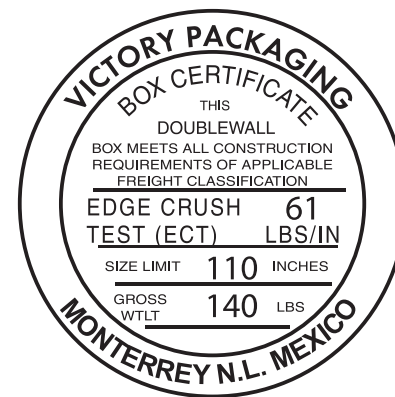
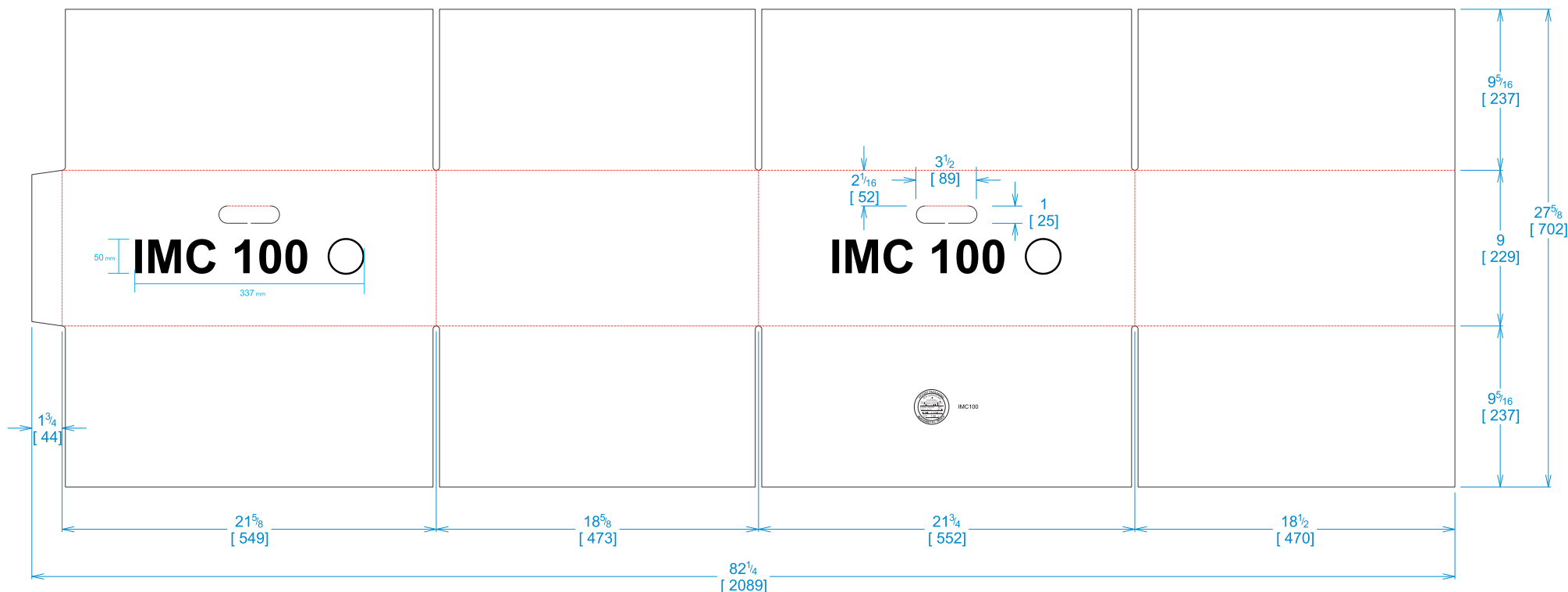


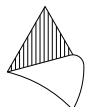


National Account Package Engineering  
engsupport@victorypackaging.com  
www.victorypackaging.com

CUSTOMER:	Victory Packaging	ID:	21+7/16 x 18+5/16 x 8+3/8	ENGINEER:	Jose Luis Robles	DESIGN #:	<b>D12850470</b>	<b>0</b>
ITEM:	IMC100	BLANK SIZE:	27+5/8 x 82+1/4	SALES REP:	Mike Holzwarth			
CUST PROD. #:		SQ FT:	15.78	JOINT:	Glued In	DR #:	M154-00726	
STYLE:	RSC	WASTE (%):	2.52	CORR DIRECTION:	Vertical	PRINT DATE:	11/26/2015	
MATERIAL:	61 ECT BC Kraft	RULE TOTAL IN:	542.817	KIT:	M154-00726 VICTORY PACKAGING	VIEW:	outside	
MATERIAL NOTES:	GENERAL NOTES:							



IMC100



Vertical Corrugation

Print Status:	Printed
Colors:	GCM1 90 Black

General Tolerances unless otherwise noted:			
Die Cut Corrugated Flat:	+/- 1/16	Pad/Block location:	+/- 1/8
Die Cut Corrugated Rotary:	+/- 3/16	Pad/Sheet:	+/- 1/8
Wood Block:	+/- 1/4	Foam Block:	+/- 3/16

Specification Release  
Approved for Production:

YES