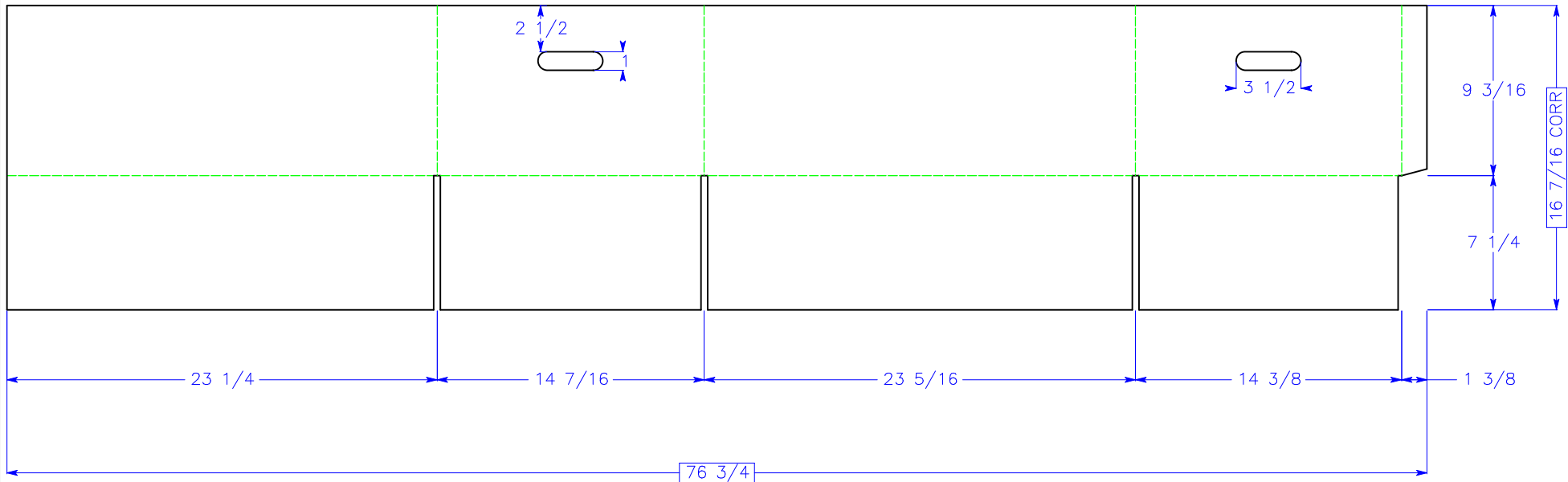




**Victory
Packaging**

National Account Package Engineering
engsupport@victorypackaging.com
www.victorypackaging.com

Customer : Delphi - E&S	Style : HSC	Origination Date : 04/03/2008	Design # : 1970002871
Item : 16171417	Joint : GI	DR#: U081-00001	Rev :
I.D. : 23 1/8 X 14 1/4 X 9	Print Card Required :	Sales Rep: Lisa McCririe	Last Change Date: 12/12/2008
Blank Size : 16 7/16 X 76 3/4 SqFt: 8.761	Rule Total : 357	Waste (SqFt): .1827	Designer : Chris Teagan
Board : 44 ECT C Kraft	Corr Dir : Y Vertical	Stock : - - -	- - -
Notes : Changed to ECT 12/12/08			View: Inside



General Tolerances unless otherwise noted:

Die Cut Corrugated Flat:	+/- 1/16	Pad/Block location:	+/- 1/8	Wood Block:	+/- 1/4
Die Cut Corrugated Rotary:	+/- 3/16	Pad/Sheet:	+/- 1/8	Foam Block:	+/- 3/16

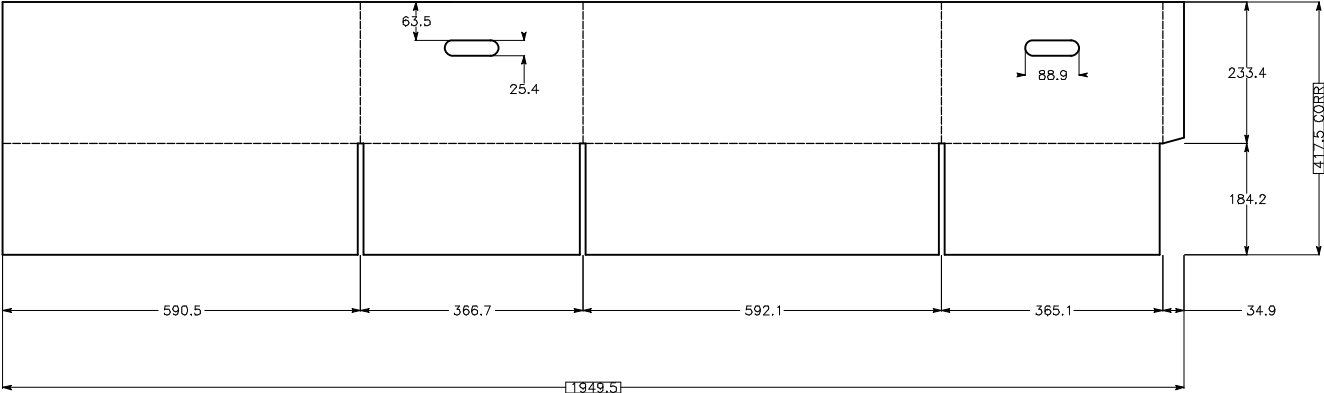
Notice:

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Specification Release:

Production Approval : **Yes**

PART DESCRIPTION: HSC	ID: LENGTH	WIDTH	DEPTH	DATE	SYM	REVISION RECORD	AUTHORITY	DR	AP
	587	362	229	20AU91		RELEASED		DD	
				23JN00	A	Delphi Wordmard Added	134208	MJH	
				04DE08	B	Changed to 48 ECT	1080550813	BF	
						Remove Carton Printing			



Carton Printing:
 - Printing must be in Black Ink
 - Print part number, BMC and MFG Date on bottom flap

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METRIC		MM	
UNLESS OTHERWISE SPECIFIED; ALL DIMENSIONS ARE IN MM, AND THE TOLERANCES ARE: ± 3.2 MM			
<div>GD&T</div> <div>PDM</div> <div>AutoCAD</div>	SEE ASME Y14.5M-94 FOR GD&T INTERPERTATION CHANGES ALLOWED ONLY BY PDM DOCUMENT PROCEDURES DO NOT SCALE <div>THIRD ANGLE PROJECTION</div>		
FIRST USED 16158670 REFERENCE E16 EXP. MODEL EXP. NO.		DES. D. Dallecarbonare APR. VPD# 1970003199 12/04/2008	
MATERIAL SPEC.			
44 ECT		C	Corrugated
DRAWING NAME Carton			
PART NUMBER 16171417			SHT 1 OF 1