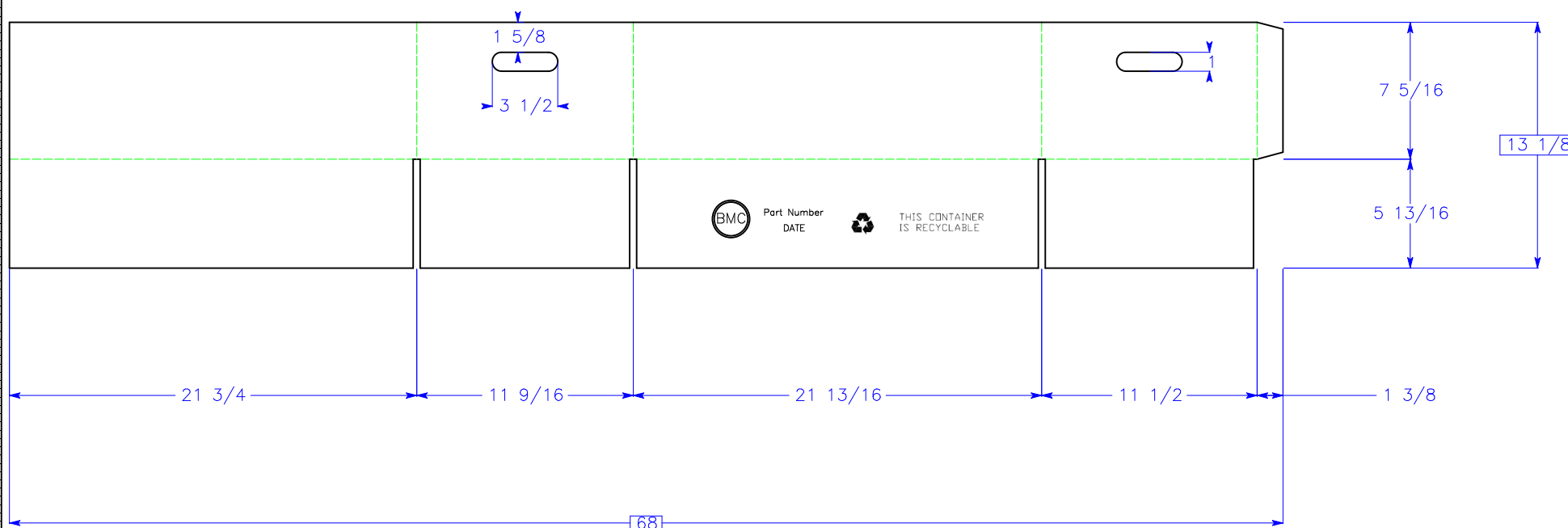




**Victory  
Packaging**

National Account Package Engineering  
engsupport@victorypackaging.com  
www.victorypackaging.com

|                                                  |  |                          |                               |                              |
|--------------------------------------------------|--|--------------------------|-------------------------------|------------------------------|
| Customer : Delphi E & S                          |  | Style : HSC              | Origination Date : 11/19/2009 | Design # : 0000003568        |
| Item : 28020638                                  |  | Joint : GI               | DR# : 094-01521               | Rev :                        |
| I.D. : 21 5/8 X 11 3/8 X 7 1/8                   |  | Print Card Required : NO | Sales Rep: Lisa McCrie        | Last Change Date: 01/04/2010 |
| Blank Size : 13 1/8 X 68                         |  | SqFt: 6.1979             | Rule Total : 319              | Waste (SqFt): .1968          |
| Board : 44 ECT C Kraft                           |  | Corr Dir :               | Stock :                       | Designer : S Kelly           |
| Notes : Print part number, cert stamp, date, rec |  |                          |                               | View: Inside                 |



**General Tolerances unless otherwise noted:**

|                            |          |                     |         |             |          |
|----------------------------|----------|---------------------|---------|-------------|----------|
| Die Cut Corrugated Flat:   | +/- 1/16 | Pad/Block location: | +/- 1/8 | Wood Block: | +/- 1/4  |
| Die Cut Corrugated Rotary: | +/- 3/16 | Pad/Sheet:          | +/- 1/8 | Foam Block: | +/- 3/16 |

**Notice:**

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**Specification Release:**

Production Approval : **Yes**



**VICTORY  
PACKAGING**

National Account Design PHN 810.231.6805  
Brighton, MI 48116 FAX 810.231.6693

|                      |                   |                     |
|----------------------|-------------------|---------------------|
| Customer :           | Date : MM/DD/YYYY | Design # :          |
| Location :           | Joint :           | Designer :          |
| Item :               | Style :           | HRMS # :            |
| I.D. : X X           | Rev :             | Salesrep :          |
| Blank Size : X SqFt: | Date :            | Product :           |
| Stock : - - - - -    | Corru. Dir. :     | Waste (SqFt):       |
| Sp. Inst. :          | View :            | Test-Flute-Finish : |

PAGE 2  
PRINT CARD



## UNITIZATION REQUIREMENTS

UNIT TYPE \_\_\_\_\_

UNIT PATTERN \_\_\_\_\_

PALLET SIZE (inches) \_\_\_\_\_" X \_\_\_\_\_"

MAXIMUM UNIT HEIGHT (inches) \_\_\_\_\_"

FINISHED UNIT SIZE (inches) Length \_\_\_\_\_" X Width \_\_\_\_\_" X Height \_\_\_\_\_"

BUNDLED \_\_\_\_\_ NOT BUNDLED \_\_\_\_\_

# PER BUNDLE \_\_\_\_\_

# BUNDLES PER UNIT \_\_\_\_\_

UNIT IDENTIFICATION

# LOAD TAGS \_\_\_\_\_

LOAD TAG TYPE \_\_\_\_\_

QUANTITY PER UNIT \_\_\_\_\_

STRAPPING/BANDING \_\_\_\_\_

# AROUND WIDTH \_\_\_\_\_ # AROUND LENGTH \_\_\_\_\_

STRETCH WRAP \_\_\_\_\_ NOT STRETCH WRAPPED \_\_\_\_\_

SPECIAL INSTRUCTIONS:

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INSERT PHOTO IF  
NEEDED:



## DATE:

REVISION OR NOTE:

This image shows a single sheet of white paper with horizontal blue or grey ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

|                                                                             |                |               |               |        |     |                                |            |     |     |
|-----------------------------------------------------------------------------|----------------|---------------|---------------|--------|-----|--------------------------------|------------|-----|-----|
| PART DESCRIPTION:<br>HALF-SLOTTED CONTAINER<br>INTERNATIONAL BOX CODE: 0200 | INSIDE LENGTH: | INSIDE WIDTH: | INSIDE DEPTH: | DATE   | SYM | REVISION RECORD                | AUTHORITY  | DR. | AP. |
|                                                                             | 549            | 289           | 181           | 18JL05 | A   | RELEASED                       | 188616     | KB  |     |
|                                                                             |                |               |               | 05MY06 | B   | MOVE HANDHOLE LOCATION, REMOVE | 1080514812 | KB  |     |
| BOARD CONSTRUCTION:                                                         |                |               |               |        |     | ISO/WORDMARK/MADE IN PRINTING  |            |     |     |
| 44 ECT C FLUTE CORRUGATED<br><br>INNER AND OUTER FACINGS TO BE KRAFT        |                |               |               |        |     |                                |            |     |     |
|                                                                             |                |               |               |        |     |                                |            |     |     |
|                                                                             |                |               |               |        |     |                                |            |     |     |
|                                                                             |                |               |               |        |     |                                |            |     |     |
|                                                                             |                |               |               |        |     |                                |            |     |     |
|                                                                             |                |               |               |        |     |                                |            |     |     |

CARTON MANUFACTURING REQUIREMENT:

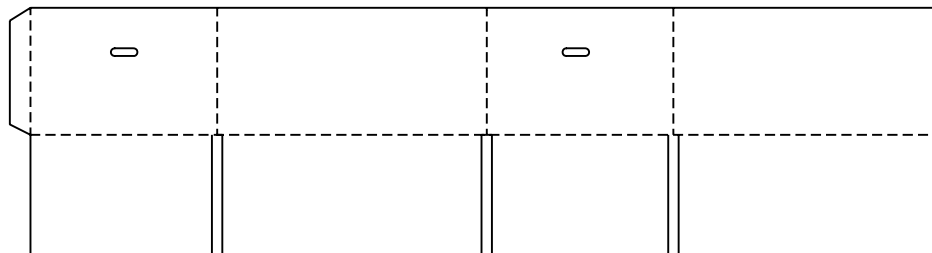
- CARTON SHALL HAVE 89 X 25 mm CUT-OUT HAND HOLES CENTERED LEFT TO RIGHT IN WIDTH PANELS 41 mm DOWN FROM TOP OF CARTON TO TOP OF HAND HOLES.
- CARTON SHALL NOT BE FABRICATED BY MEANS OF SAWING.
- MFG. JOINT:GLUED AND CRUSHED

PRINTING REQUIREMENT:

- PRINT PART NO. 28020638 ON ONE BOTTOM FLAP.  
CHARACTERS TO BE 12.5 mm ± 2 mm
- PRINT IN BLACK INK ON ONE BOTTOM FLAP THE FOLLOWING:



THIS CONTAINER  
IS RECYCLABLE



|                                                                                                                                   |                                                 |                                                                                                                                                                                                                     |                        |
|-----------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|
|                                                                                                                                   |                                                 | THIS DRAWING IS THE PROPERTY OF DELPHI DELCO ELECTRONICS SYSTEMS. NO RIGHTS ARE GRANTED TO USE THIS DRAWING FOR ANY PURPOSE OTHER THAN THE FURNISHING OF SERVICES AND SUPPLIES TO DELPHI DELCO ELECTRONICS SYSTEMS. |                        |
| <b>METRIC</b><br>UNLESS OTHERWISE SPECIFIED; ALL DIMENSIONS ARE IN MILLIMETERS, AND THE TOLERANCES ARE:<br>$\pm 3.175 \text{ mm}$ |                                                 |                                                                                                                                                                                                                     |                        |
|                                                                                                                                   | SEE ASME Y14.5M-94 FOR GD&T INTERPERTATION      |                                                                                                                                                                                                                     |                        |
|                                                                                                                                   | CHANGES ALLOWED ONLY BY PDM DOCUMENT PROCEDURES |                                                                                                                                                                                                                     |                        |
|                                                                                                                                   | DO NOT SCALE                                    |                                                                                                                                                                                                                     | THIRD ANGLE PROJECTION |
| FIRST USED                                                                                                                        | 12219220                                        | DES. K. BURGESS                                                                                                                                                                                                     | 13JA05                 |
| REFERENCE                                                                                                                         | 5164                                            | APR. K. BURGESS                                                                                                                                                                                                     | 13JA05                 |
| EXP. MODEL                                                                                                                        |                                                 | APR.                                                                                                                                                                                                                |                        |
| EXP. NO.                                                                                                                          |                                                 | APR.                                                                                                                                                                                                                |                        |
| MATERIAL SPEC.                                                                                                                    |                                                 |                                                                                                                                                                                                                     |                        |
| DRAWING NAME                                                                                                                      |                                                 |                                                                                                                                                                                                                     |                        |
| CTN                                                                                                                               |                                                 |                                                                                                                                                                                                                     |                        |
| PART NUMBER                                                                                                                       |                                                 | 28020638                                                                                                                                                                                                            | SHT 1<br>OF 1          |