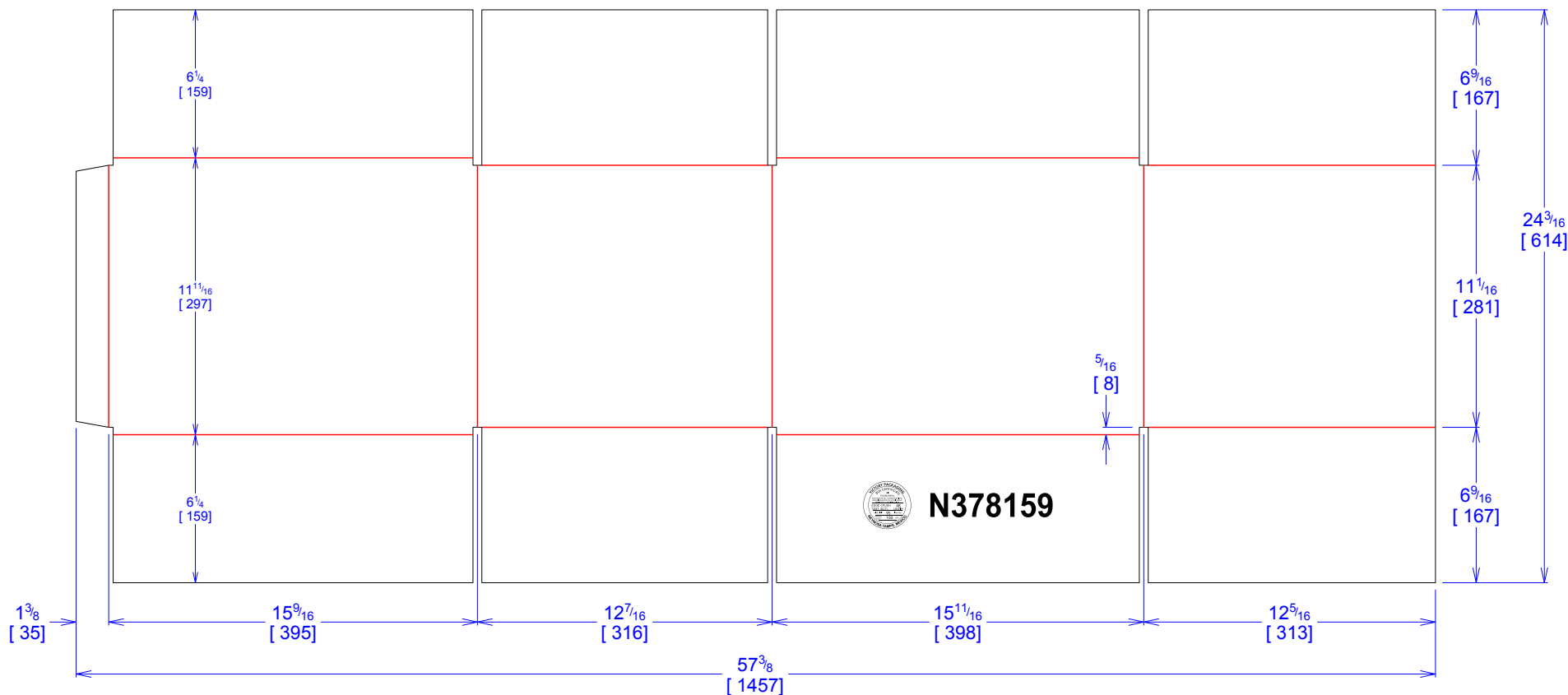




National Account Package Engineering
engsupport@victorypackaging.com
www.victorypackaging.com

CUSTOMER:	Black & Decker	ID:	15+3/8 x 12+1/8 x 10+1/2	ENGINEER:	Alvaro Rodriguez	DESIGN #:	D12802038	0
ITEM:	N378159	BLANK SIZE:	24+3/16 x 57+3/8	SALES REP:	Abraham Chacra	DR #:	M142-00899	
CUST PROD. #:		SQ FT:	9.637	JOINT:	Glued In	PRINT DATE:	07/02/2014	
STYLE:	RSC	WASTE (%):	2.57	CORR DIRECTION:	Vertical	VIEW:	outside	
MATERIAL:	48 ECT BC Kraft	RULE TOTAL IN:	395.045	KIT:	M142-00899			
MATERIAL NOTES:				GENERAL NOTES:				



Vertical Corrugation

Print Status:	ID and Cert
Colors:	GCM1 90

General Tolerances unless otherwise noted:			
Die Cut Corrugated Flat:	+/- 1/16	Pad/Block location:	+/- 1/8
Die Cut Corrugated Rotary:	+/- 3/16	Pad/Sheet:	+/- 1/8
		Wood Block:	+/- 1/4
		Foam Block:	+/- 3/16

Specification Release
Approved for Production:

YES