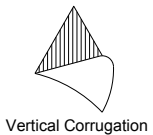
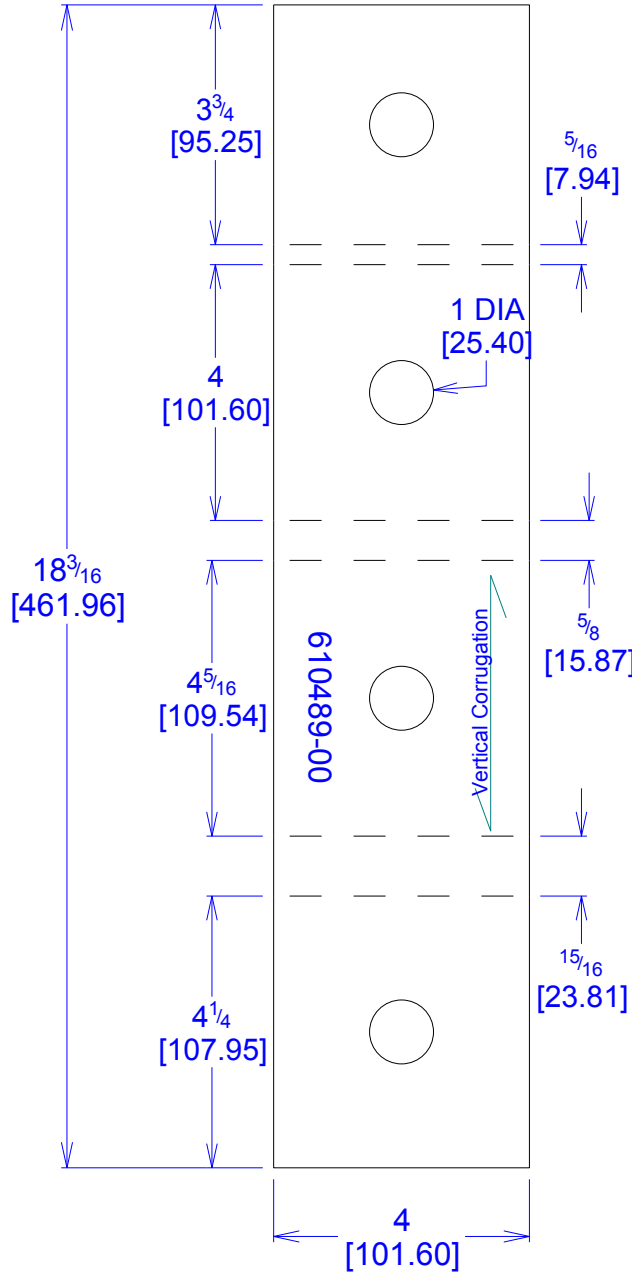




National Account Package Engineering  
engsupport@victorypackaging.com  
www.victorypackaging.com

CUSTOMER:	Black & Decker	ID:		ENGINEER:	Jose Alvarado	DESIGN #:	2140010716	0
ITEM:	610489-00	BLANK SIZE:	18+3/16 x 4	SALES REP:	Kalani Jamie			
CUST PROD. #:		SQ FT:	0.5	JOINT:		DR #:	M112-01516	
STYLE:	Die Cut Insert	WASTE (%):	0	CORR DIRECTION:	Vertical	DESIGN DATE:	7/1/2011	
MATERIAL:	48 ECT BC Kraft	RULE TOTAL IN:	80.9	KIT:		VIEW:	inside	
MATERIAL NOTES:	Emboss Part Number as Shown on Drawing			GENERAL NOTES:				



Print Status:
Colors:

General Tolerances unless otherwise noted:					
Die Cut Corrugated Flat:	+/- 1/16	Pad/Block location:	+/- 1/8	Wood Block:	+/- 1/4
Die Cut Corrugated Rotary:	+/- 3/16	Pad/Sheet:	+/- 1/8	Foam Block:	+/- 3/16

Specification Release  
Approved for Production:

Yes