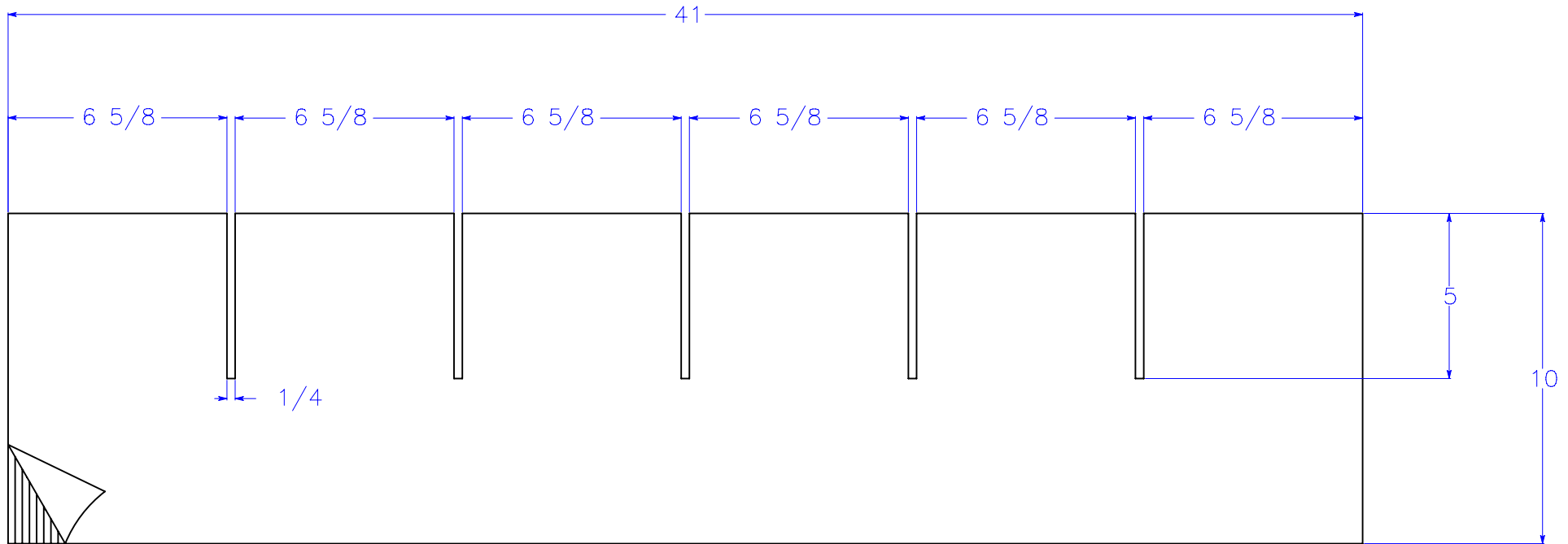




**Victory
Packaging**

National Account Package Engineering
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Customer : A.O. Smith E.P.C.				Style : PARTITION				Origination Date : 05/12/2008				Design # : 6200003243			
Item : 82534-001				Joint : NJ				DR#: M08201055				Rev :			
I.D. : 41 X 10 X 0				Print Card Required :				Sales Rep: Akemi Aizawa				Last Change Date: 05/13/2008			
Blank Size : 10 X 41 SqFt: 2.8472				Rule Total : 157				Waste (SqFt): .0823				Designer : Rafael Cruz			
Board : 48 ECT BC Kraft				Corr Dir :Y Vertical				Stock : 35 - 26 - 26 - 26 - 35 -				View: Inside			
Notes :															

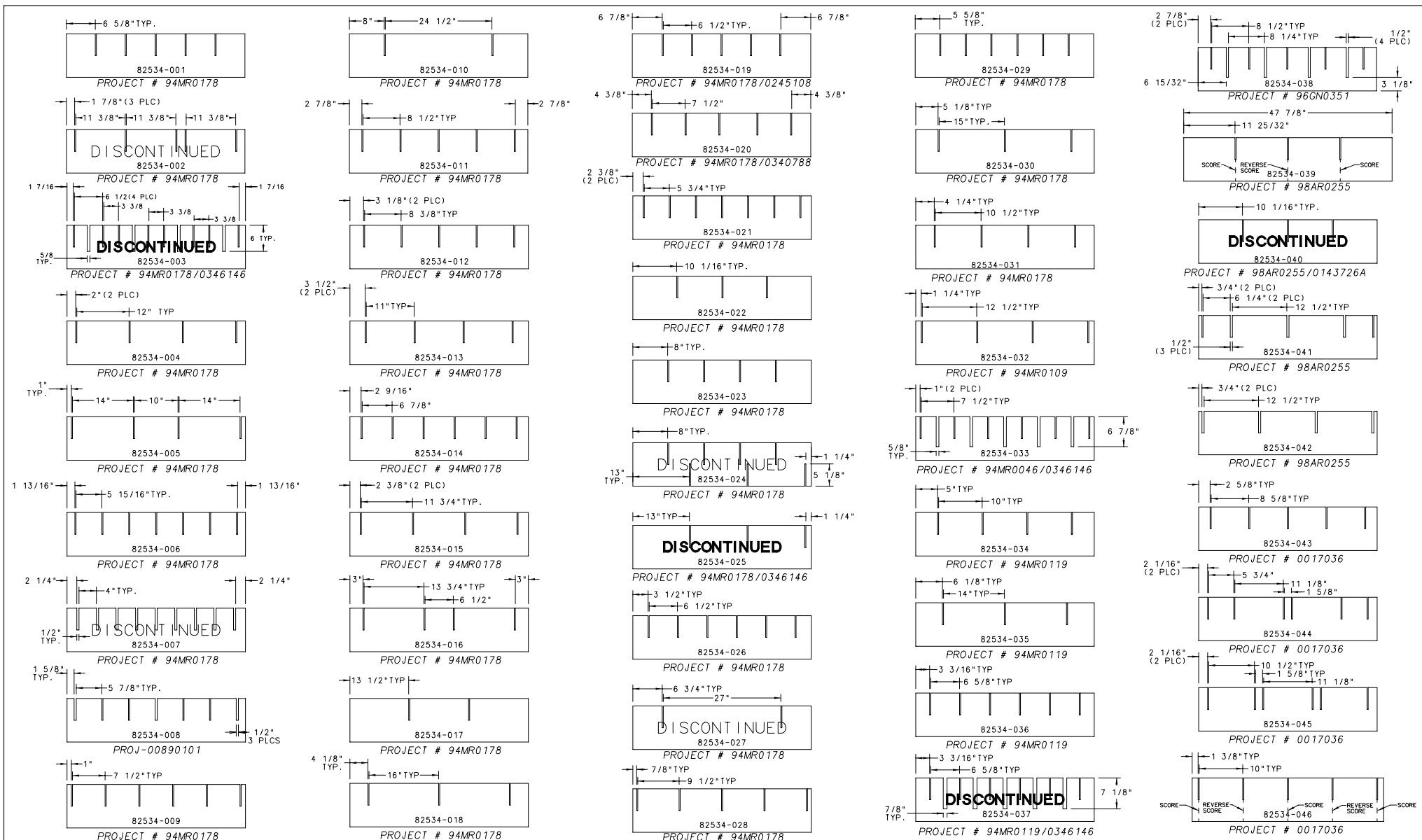


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General Tolerances unless otherwise noted:

Specification Release:

Y X	Die Cut Corrugated Flat: +/- 1/16	Pad/Block location: +/- 1/8	Wood Block: +/- 1/4	Released By: RMERCADO	Release Date: 05/13/2008	Production Approval : Yes
	Die Cut Corrugated Rotary: +/- 3/16	Pad/Sheet: +/- 1/8	Foam Block: +/- 3/16			



NOTES

- ALL PARTITIONS HAVE LENGTH OF 41" & HEIGHT OF 10" UNLESS OTHERWISE SPECIFIED.
- ALL SLOT DEPTH TO BE .5" AND ALL SLOT WIDTH TO BE 1/4" UNLESS OTHERWISE SPECIFIED.
- ALL MATERIAL TO BE 275 LBS. AT "B" AND "C" FLUTE.

DATE	CHANGED FROM	BY	NOTICE	DATE	CHANGED FROM	BY	NOTICE	GEOMETRIC CHARACTERISTICS & SYMBOLS	MATERIAL	PROCESS	DESCRIPTION	SIZE	PART NUMBER	APPLICATION	PACKING	SCALE	NOTICE	SEE ABOVE SHEET	1
H				A	01/28/05			DISCONTINUED TO NEW FORMAT ADDED	DMJ	0017036									
J				B	11/28/01														
K				C	10/06/00			DISCONTINUED -040	JB	0143726A									
L				D	02/16/03			REDIMENSION -020	JK	0245108									
M				E	11/07/03			DISCONTINUED -003, -025	JK	0340788									
N				F	12/01/03			REDIMENSION -030	JK	0345144									
P				G	08/23/05			RE-ACTIVATE 82534-008	TM	DS	03225501								

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