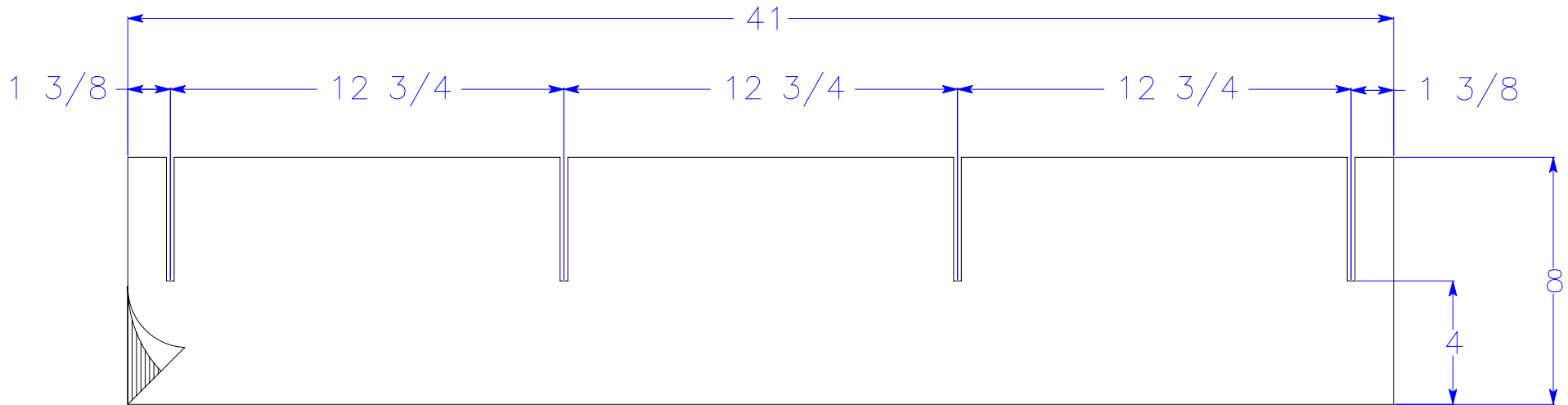




**Victory
Packaging**

National Account Package Engineering
engsupport@victorypackaging.com
www.victorypackaging.com

Customer : A.O. smith	Style : Partition	Origination Date : 05/12/2008	Design # : 6500004107
Item : 82533-076	Joint : NJ	DR# : M082-01055	Rev :
I.D. : 41 X 8 X 0	Print Card Required :	Sales Rep: Akemi Aizawa	Last Change Date: 05/12/2008
Blank Size : 8 X 41 SqFt: 2.2778	Rule Total : 155	Waste (SqFt): 0	Designer : M. Gutierrez
Board : 48 ECT BC Kraft	Corr Dir : Y Vertical	Stock : 35 - 26 - 26 - 26 - 35 -	View: Inside
Notes :			

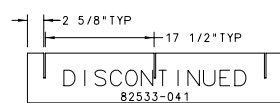


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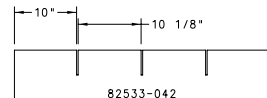
General Tolerances unless otherwise noted:

Specification Release:

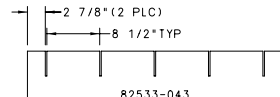
Y ↑	Die Cut Corrugated Flat: +/- 1/16	Pad/Block location: +/- 1/8	Wood Block: +/- 1/4	Released By: Miguel Gutierrez	Release Date: 05-13-2008	Production Approval : Yes
X →	Die Cut Corrugated Rotary: +/- 3/16	Pad/Sheet: +/- 1/8	Foam Block: +/- 3/16			



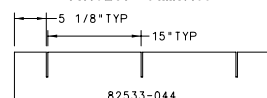
PROJECT #94MR0153



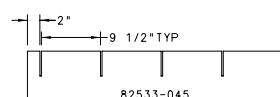
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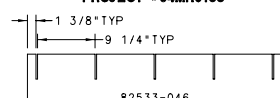
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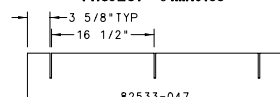
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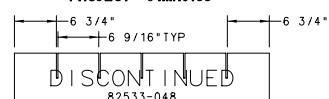
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PROJECT #94MR0153



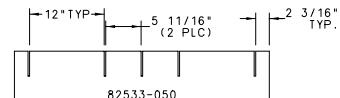
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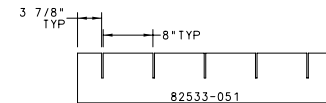
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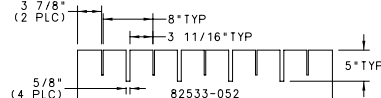
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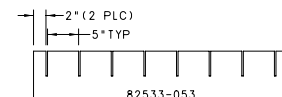
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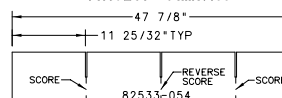
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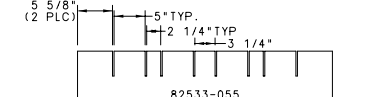
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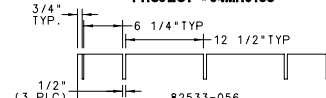
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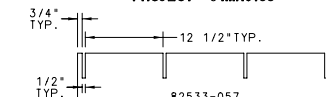
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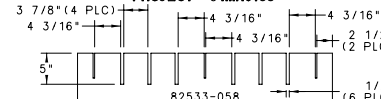
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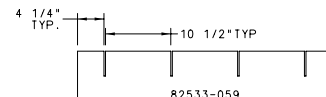
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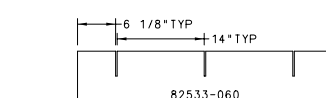
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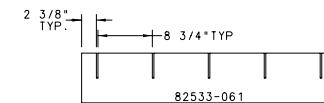
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PROJECT #94MR0153



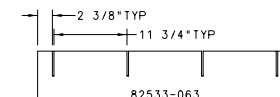
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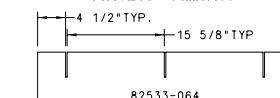
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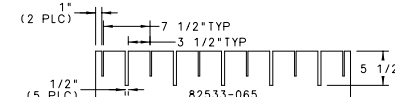
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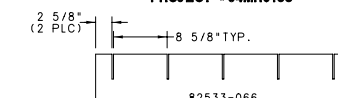
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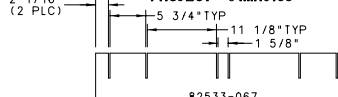
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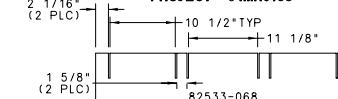
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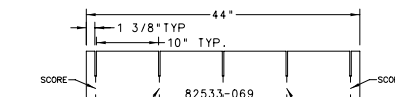
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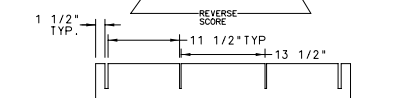
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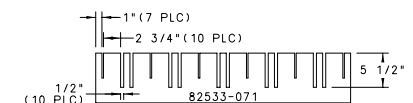
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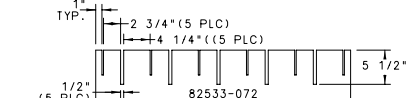
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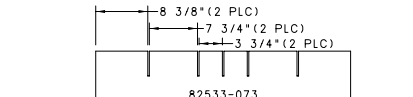
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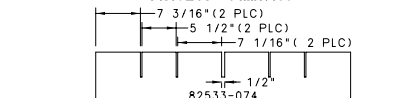
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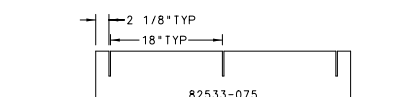
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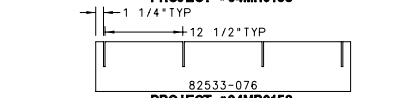
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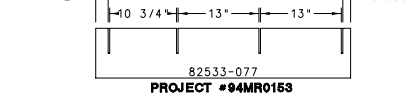
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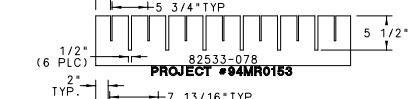
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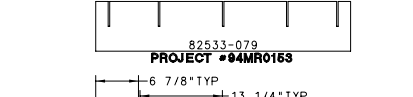
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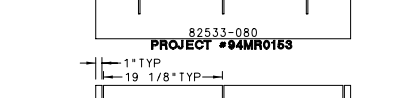
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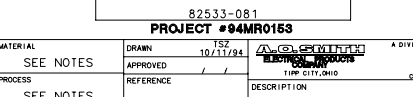
PROJECT #94MR0153



PROJECT #94MR0153



PROJECT #94MR0153



PROJECT #94MR0153

NOTES

- ALL PARTITIONS HAVE LENGTH OF 41" & HEIGHT OF 8" UNLESS OTHERWISE SPECIFIED.
- ALL SLOT DEPTH TO BE 4" AND ALL SLOT WIDTH TO BE 1/4" UNLESS OTHERWISE SPECIFIED.
- ALL MATERIAL TO BE 275 LBS. AT "B" AND "C" FLUTE.

DATE	CHANGED FROM	APPROVED	NOTICE	DATE	CHANGED FROM	APPROVED	NOTICE
A/05/05/03	REVISED -054	J/B/03/2042		B/01/08/04	REDRAWN & REVISED -070	J/F/04/40044	
C/12/01/04	UPDATE PARTITION STATUS	M/D/04/5751					

GEOMETRIC CHARACTERISTICS & SYMBOLS ARE AS FOLLOWS:	UNLESS OTHERWISE SPECIFIED DIMENSIONS ON TOLERANCES ARE AS FOLLOWS:
FLATNESS	INCHES: ±.0005
STRAIGHTNESS	MILLIMETERS: ±.005
ANGULARITY	ANGLES: ±.5 DEG
PERPENDICULARITY (SQUARENESS)	RIGHT ANGLES: ±.5 DEG
PARALLELISM	CHAMFER: ±.005
ROUNDNESS (CIRCULARITY)	CORNER FILLETS: ±.005
CYLINDRICITY	MAXIMUM SURFACE: ±.005
PROFILE OF ANY SURFACE	
TRUE POSITION	
CONCENTRICITY	
SYMMETRY	

MATERIAL	SEE NOTES	DRAWN	TEST
PROCESS	SEE NOTES	APPROVED	10/11/04
REFERENCE		REFERENCE	
APPLICATION	PACKING	DESCRIPTION	41" X 8" PARTITION
USER/FILE	COMM/PACK	SCALE	1/10 NOTICE 94MR0153 SHEET 2